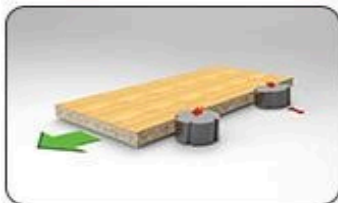


Ve 808Q Automatic Edge Banding Machine



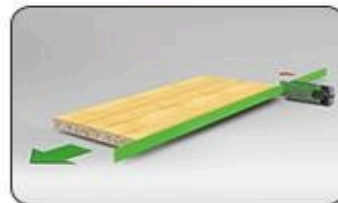
Description



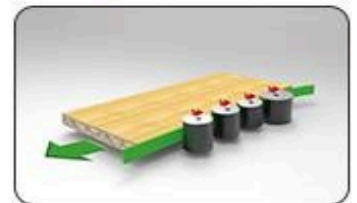
✓ Pre-milling



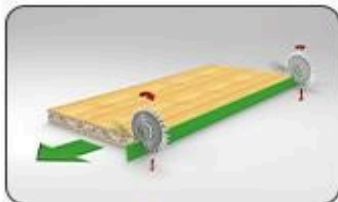
✓ Gluing



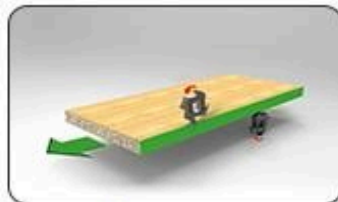
✓ Edge cutting



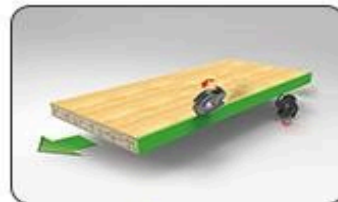
✓ Press



✓ End trim



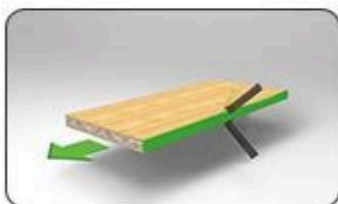
✓ Rough trim



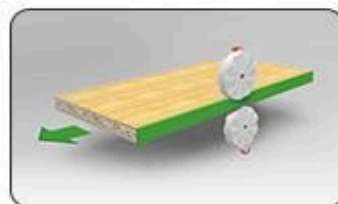
✓ Fine trim



✓ Corner trim

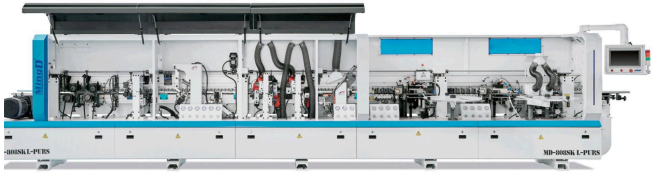
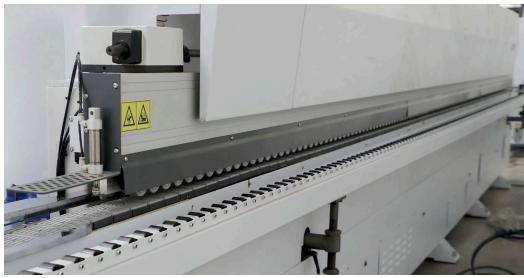
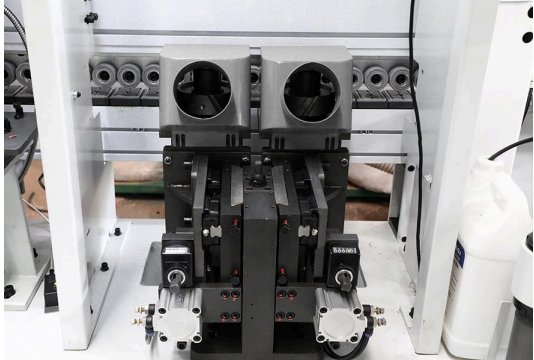
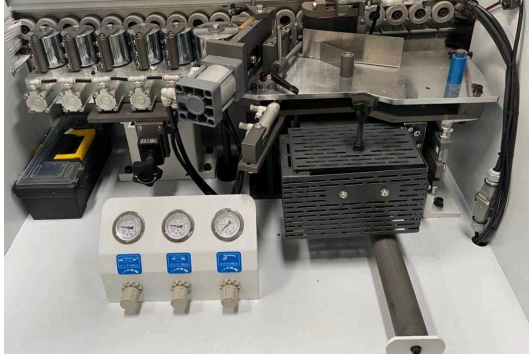


✓ Scraping



✓ Buffing

Details :

1. Inner look	
2. 7" INVT PLC control panel Operation interface is intuitive and simple. IVT control panel (Delta is optional)	
3. Pressure beam automatic lifting	
4. Pre-milling High speed 2.2kwX2 motor	
4 Gluing and 6 rollers press system Glue cleaner device on the rollers	

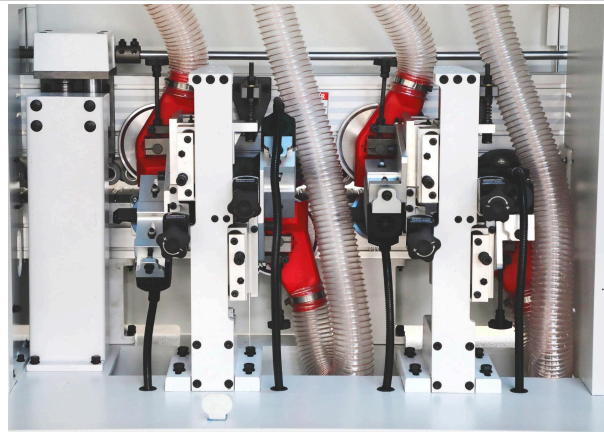
5. End trim

High speed motor of 0.37kw*2



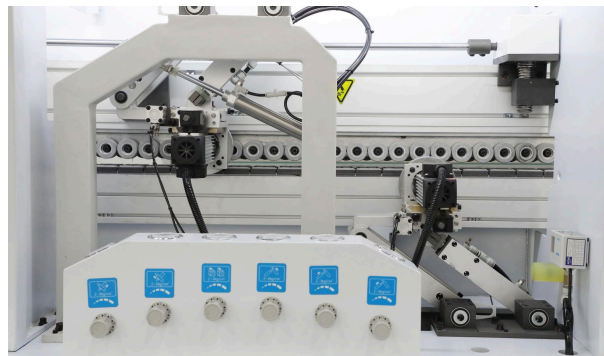
6. Rough and Fine trim

0.75kwX2pcs independent high frequency control motor for each station.

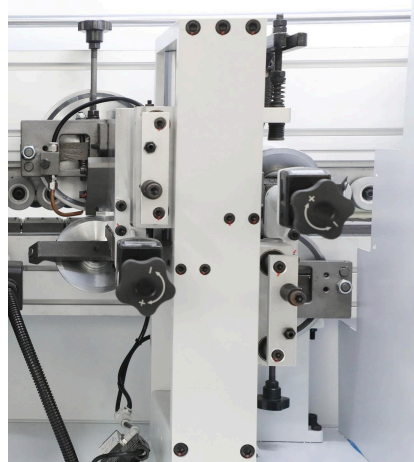


7. Corner trim

0.37kwX2pcs independent high frequency control motor.



8. Scraping



9. Buffing

0.37kwX2 motor



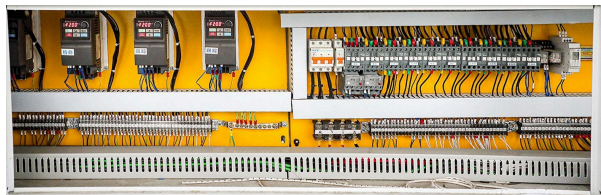
10. Encoder

More precise through the pulse signal



11. Wiring layout

Conform with CE standard



12. Double layers feed table

Reduce the impact of the hot melt box on the edge band

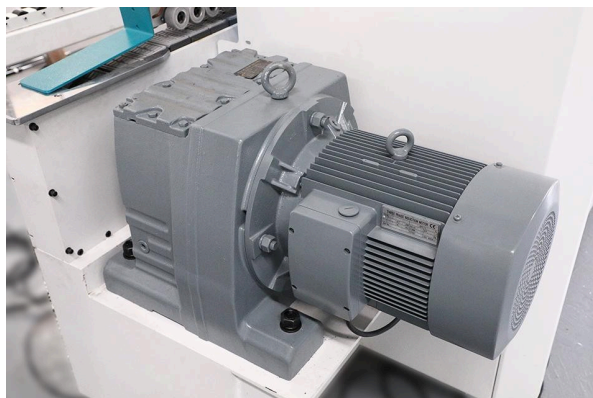


13. Wide guide rail from Germany



14. Conveyor Motor

- Original imported TECCRO high frequency motor

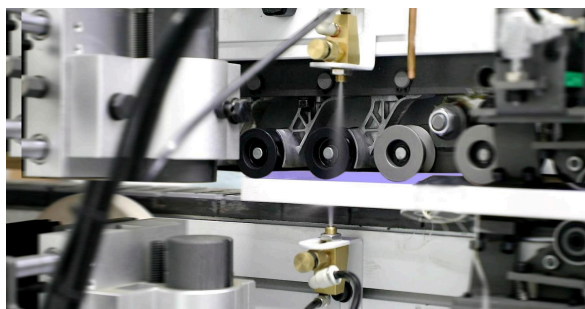


Optional

1. Misting station

Before pre-milling: Prevent the upper and lower surface from sticking with glue, improve the edge banding effect.

B) Before buffing: Improve the cleaning effect of the plate.



2. Delta PLC/touch screen/inverter

Parameter

Edge band thickness	0.4 - 3 mm	Panel thickness	10 - 60 mm
Conveyor belt speed	16m/20m/23m/min	Min. width of panel	60 mm
Min. length of panel	150mm	Voltage	380V 50HZ
working pressure	6.0 bar	Weight	2280kg
Total power	15kw	Package dimensions	7300 x 120 x 1680 mm

Brand of part

Part	Brand	Logo
Contactora	Germany Schneider	
End trim cylinder	Japan SMC	
Feed cylinder	Taiwan Airtac	
Edge cut cylinder		
Corner trim cylinder		
Throttle valve	China EMC	
Regulating valve	China EMC	
Proximity switch	Korea	
Conveyor motor	China-XX	
PLC/touch screen/inverter	China INVT	
PLC/touch screen /inverter(Optional)	Taiwan	
Triplets	China EMC	